

Abstract of the Disclosure:

5 A process is provided for producing a multi-layered flat
fibrous structure, especially a floor covering, having a
surface or wear layer, a base or carrier layer and optionally
further layers. The base or carrier layer is first produced
from a multi-layered non-woven fabric in a mechanical non-
woven formation device. Elements forming the surface or wear
layer are then applied to the base or carrier layer. Before
10 application, a distribution of the elements which differ in
terms of their geometrical shape is standardized in such a way
that the surface or wear layer is substantially repeat-free.
The elements forming the surface or wear layer are then joined
at least to the base or carrier layer. A floor covering and a
15 plant for carrying out the process are also provided.

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